

**Work Order ID 78221****\*78221\***

Page 1

Friday, February 03, 2012 11:43:05 AM

Item ID: D412-682-001

Accept

**\*N900040100\***

Setup

Start

**\*NS1\***

Revision ID:

Item Name: Support Beam

Stop

**\*NS2\***Start Date: 1/2/2012 Start Qty: 1.00 **\*1\***

Cust Item ID:

Required Date: 1/3/2012 Req'd Qty: 1.00 **\*1\***

Customer: CC-EAG001

Reference: RMA RA111308 - RETURN

Approvals: Process Plan: JMF Date: 12-02-02 Tooling:Run Start **\*NR1\***

QC: Date: SPC (Y/N):

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN-D412-682	Rev D

100 0.00

**\*100\***

QC

Quality Control

Memo 0.00

INSPECT RA 111308 D412-682-001 B 72389

S 11/2/29

KIT IS COMPLETE CHG001

604-030-001 ROCKER BEAM IS DAMAGED

110

0.00

**\*110\***

HandFinish

Hand Finishing

Memo 0.00

TOUCH UP WITH PRIMER AND IMRON AS PER QSI 005

A3 12 - 2 - 6

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Setup

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Revision ID:

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Stop

**\*NS2\***Start Date: 1/2/2012 Start Qty: 1.00 **\*1\***

Cust Item ID:

Required Date: 1/3/2012 Req'd Qty: 1.00 **\*1\***

Customer: CC-EAG001

Reference: RMA RA111308

Approvals: Process Plan:

Date:

Tooling:

Date:

Run

Start

**\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop

**\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

120

**\*120\***

QC

Quality Control

QC14- Inspect Spray Paint

0.00

5/2/07

(4)

130

**\*130\***

Packaging

Packaging

Identify as per dwg & Stock Location: 51

0.00

Recut

12/17/07

Memo

0.00

ID AND STOCK UNDER NEW BATCH NUMBER

CHG001

140

**\*140\***

QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

5/2/07

(4)

Memo

0.00

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**\*N900040100\***

Setup

Start

**\*NS1\***

Revision ID:

Item Name: Support Beam

Stop

**\*NS2\***Start Date: 1/2/2012 Start Qty: 1.00 **\*1\***

Cust Item ID:

Required Date: 1/3/2012 Req'd Qty: 1.00 **\*1\***

Customer: CC-EAG001

Reference: RMA RA111308

Run

Start

**\*NR1\***

Approvals: Process Plan:

Date:

Tooling:

Date:

Stop

**\*NR2\***

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

150

**\*150\***

QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

12/2/8  
ME  
12-02-07

**RA 111308 D412-682-001**

**B72389**

Received @ Dart December 22<sup>nd</sup>, 2011  
Inspected@ Dart December 29<sup>th</sup>, 2011

**Instructions for RA 111308 D412-682-001 B72389 CHG001**

- Kit is complete
- See attached Pictures
- **604-030-001 M118310 rocker beam is damaged**
  - Touch up with primer & Imron as per QSI 005
  - Needs to be done on separate work order
- Needs new paper work and labels
- Needs to be prepackaged on Separate work order
- **MUST KEEP ORGINIAL CERTS WITH PARTS**

**Time Estimate** = 3 HOURS (2 paint touchups, 1 stores)

**Departments Required:** Finishing and Stores

**Pictures Attached** = YES

**THIS INSTRUCTION SHEET MUST  
BE ATTACHED TO THE  
RESTOCKING WORK ORDER AT  
ALL TIMES!!!!**